

ARMP - ARB Pedestal Mount Kit

Kit Contents

2 x Pedestal clamp	2 x M8 x 60mm D/Head Screw	6 x ARB M6 Security Nut
2 x Channel Bracket	2 x M8 x 20mm Coach Bolt	4 x M8 Nyloc Nut
2 x Mounting Plate	2 x M6 x 55mm Coach Bolt	4 x M8 Washer
2 x M6 x 20mm T-Bolt	2 x M6 x 20mm Coach Bolt	1 x ARB M6 Security Key

Tools Required

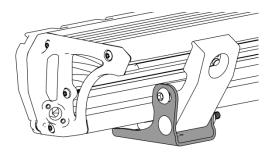
¼" spanner/ratchet with ¼" hex drive	Torque wrench (9-22 Nm / 80-195 Lb-In)
13mm hex socket or spanner	Drill with 8.5mm (11/32") & 6.5mm (1/4") drills
5mm hex key	Rust preventative paint

NOTE: To prevent possibility of galling, lubricate bolt threads with a nickel or lanolin based lubricant such as Loctite® 771 or Lanotec™ before installing nuts.

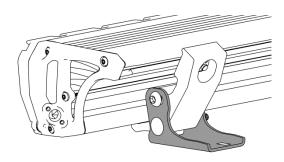
<u>Installation Instructions</u>

1. The channel bracket can be fitted forward or rearward depending on installation position. For ARB roof racks, the channel bracket should be installed forward.

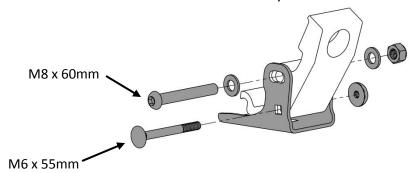
Channel Bracket Forward



Channel Bracket Rearward

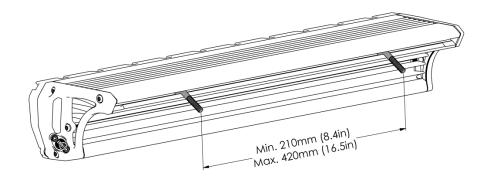


- 2. Install channel bracket onto pedestal clamp in desired orientation using the following fasteners. Leave fasteners finger tight at this stage.
 - 1 x M8 x 60mm dome head screw with M8 nylock nut and washers.
 - 1 x M6 x 55mm coach bolt with ARB M6 security nut.

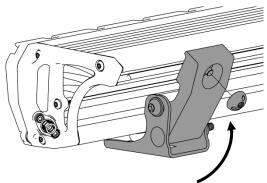


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3. Insert 2 x M6 x 20mm T-bolts into top channel in light bar. Space T-bolts evenly about centre of light bar at a distance of between 210-420mm (8.4in - 16.5in).

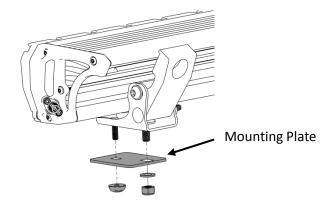


4. Insert hook of each pedestal clamp assembly into lower channel in light bar. Rotate over T-bolt and secure using ARB M6 security nut.



- 5. Position light bar in mounting position and align with existing holes.

 NOTE: If holes are not present in mounting surface, position light bar in final position and use to mark position of holes. Temporarily remove light bar and drill 2 x Ø8.5mm (11/32") and 2 x Ø6.5mm (1/4") holes. Deburr holes and treat raw edges with rust preventative paint.
- 6. Secure light bar to surface using the following fasteners. Place mounting plate under surface before securing fasteners.
 - 1 x M8 x 20mm coach bolt with M8 nyloc nut and washer
 - 1 x M6 x 20mm coach bolt with ARB M6 security nut



7. Adjust position of light bar and tighten all fasteners to following torques

M6 security nut - 9 Nm / 80 Lb-In M8 nyloc nut - 22 Nm / 195 Lb-In	Lb-In
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